

## TABLE OF CONTENTS

<b>TITLE PAGE</b> .....	<b>i</b>
<b>APPROVAL PAGE</b> .....	<b>ii</b>
<b>PROCESS VERBAUX (BERITA ACARA)</b> .....	<b>iii</b>
<b>ABSTRACT</b> .....	<b>iv</b>
<b>ABSTRAK</b> .....	<b>v</b>
<b>MOTTO AND DEDICATION</b> .....	<b>vi</b>
<b>ACKNOWLEDGEMENT</b> .....	<b>ix</b>
<b>TABLE OF CONTENT</b> .....	<b>xiii</b>
<b>LIST OF TABLE</b> .....	<b>xvi</b>
<b>LIST OF FIGURE</b> .....	<b>xvii</b>
<b>LIST OF ABBREVIATIONS</b> .....	<b>xviii</b>

### **CHAPTER 1 INTRODUCTION**

1.1 Background .....	1
1.2 Problem Limitation .....	3
1.3 Objectives of the Study .....	3
1.4 Scope of the Study .....	4

### **CHAPTER 2 LITERATURE REVIEW**

2.1 Introduction .....	5
2.2 Asphalt Recycling .....	5
2.3 Hot In Place Recycling (HIR) .....	6
2.4 Dense Graded Asphalt Mixtures .....	13
2.5 Stone Mastic Asphalt .....	15

### **CHAPTER 3 DESIGN AND METHODOLOGY**

3.1 Introduction .....	17
3.2 Bitumen Characterization .....	17
3.3 Extracting Reclaimed Asphalt Pavement .....	19

3.4	New Material for SMA-14 and AC-WC .....	19
3.4.1	Aggregate .....	19
3.5	Design of Dense Graded Asphaltic Mixture .....	20
3.5.1	Asphaltic Concrete Wearing Course .....	20
3.5.2	Stone Mastic Asphalt .....	27
3.6	Marshall Test .....	35
3.6.1	Preparation of Speciment for Marshall test .....	36

#### **CHAPTER 4 RESULT AND DISCUSSION**

4.1	Introduction .....	46
4.2	Bitumen characterization .....	46
4.3	Reclaimed Asphalt Pavement .....	46
4.4	Sieve Analysis .....	47
4.5	Aggregate composition by sieva analysis .....	48
4.6	Marshall Mix Design .....	50
4.7	Marshall test .....	50

#### **CHAPTER 5 CONCLUSIONS AND RECOMMENDATIONS**

5.1	Conclusions.....	52
5.2	Recommendations.....	52

**REFERENCES** .....

**APPENDIX** .....

## LIST OF TABLE

Figure Number	Description	Page
Table 2.1.	Grading Limits for combined aggregate/Filler content of AC mixes ...	14
Table 2.2.	Gradation limits of combined for SMA [19].....	16
Table 3.1.	Grading limit for combined aggregate/Filler content of AC mixes.....	22
Table 3.2.	Properties of Polymer Modified Binder .....	30
Table 3.3	Properties of Cellulose fiber.....	31
Table 3.4	Properties of Bitumen precoated Pelletized Cellulose fibre .....	31
Table 3.5	Gradation limits of combined aggregate .....	32
Table 3.6	SMA Mix Requirement .....	34
Table 3.7.	Tolerances for Stone Mastic Asphalt .....	35
Table 3.8.	LTA W3B Mix Specification (see also PWD 1992 ) .....	42
Table 4.1.	The result of extracting RAP .....	47
Table 4.2.	Sieves Analysis from RAP .....	47
Table 4.3	sieve Analysis Stone Mastic Asphalt-14 .....	48
Table 4.4	Gradation limits of combined aggregate DG-WC .....	49
Table 4.5	Marshall sample measurement for SMA-14.....	50
Table 4.6	Marshall sample measurement for DG-WC .....	50
Table 4.7	The result of Marshall test for DG-WG with RAP.....	51
Table 4.8	The result of Marshall test for DG-WG without RAP.....	52
Table 4.9	The result of Marshall test for SMA-14 with RAP .....	53
Table 4.10	The result of Marshall test for SMA-14 without RAP .....	54
Table 4.11	Marshall test result compare to the specification for SMA-14 .....	55
Table 4.12	Marshall result compare to the specification for DG-WC.....	55

## LIST OF FIGURE

Figure Number	Description	Page
Figure 2.1.	Surface Recycling Heating units .....	8
Figure 2.2	Surface Recycling Scarification teeth .....	9
Figure 2.3	Recycled Mix placement.....	9
Figure 2.4	HIR Remixing Train .....	10
Figure 2.5.	Single Stage Remixing Train.....	10
Figure 2.6	Multiple stage Remixing with window of scarified material .....	11
Figure 2.7	Multiple pass Repaving .....	11
Figure 2.8	Single pass Repaving .....	12
Figure 2.9	Cross sectional view of a typical SMA and a dense graded HMA.....	16
Figure 3.1	Flowchart of Design and Methodology.....	18
Figure 3.2	Reclameid Asphalt Pavement RAP .....	20
Figure 3.3	Specification of Marshall Equipment.....	36
Figure 3.4	Mass Volume Relationships in Asphalt mix ( adapted from atkins) .....	38
Figure 3.5	LTA W3B Gradation Envelope .....	43
Figure 3.6	Sample Tesr Result from a Marshall Mix design .....	45
Figure 4.1	Aggregate Gradation Chart of RAP.....	48
Figure 4.2	Aggregate Gradation Chart of SMA-14 .....	49
Figure 4.3	Aggregate Gradation Chart of DG-WC.....	49