

Data breakdowntime Line A periode Januari-Juni 2017

No	Date	Jam Kerja Mesin (Menit)	Downtime Mesin (Menit)	Keterangan
1	4-Jan-17	480	30	Jig patah
2	4-Jan-17	480	50	Konveyor macet
3	10-Jan-17	480	40	Konveyor Macet
4	13-Jan-17	480	55	Angin Drop
5	17-Jan-17	480	15	Messin Las Rusak
6	17-Jan-17	480	10	Jig Kendor
7	19-Jan-17	480	75	V-belt Putus
8	23-Jan-17	480	120	Angina drop
9	25-Jan-17	480	75	As roller aus
10	27-Jan-17	480	20	Jig kendor
11	27-Jan-17	480	55	Jig rusak
12	31-Jan-17	480	15	Impact rusak
13	2-Feb-17	480	35	Jig kendor
14	2-Feb-17	480	25	Konveyor macet
15	6-Feb-17	480	30	Press conrace rusak
16	9-Feb-17	480	30	Crane rusak
17	14-Feb-17	480	15	Jig kendor
18	17-Feb-17	480	18	Krepyak lepas
19	22-Feb-17	480	75	Jig patah
20	24-Feb-17	480	55	v-belt putus
21	28-Feb-17	480	10	Kabel massa putus
22	1-Mar-17	480	5	Jig kendor
23	8-Mar-17	480	10	v-belt-kendor
24	17-Mar-17	480	5	Angina drop
25	22-Mar-17	480	15	Jig rusak
26	24-Mar-17	480	15	Konveyor macet
27	24-Mar-17	480	15	Mounting tyre kendor
28	28-Mar-17	480	10	Jig patah
29	6-Apr-17	480	15	Jig rusak
30	11-Apr-17	480	5	Impact mati
31	13-Apr-17	480	15	Konveyor macet
32	17-Apr-17	480	10	Kompresor mati
33	17-Apr-17	480	25	v-belt kendor
34	27-Apr-17	480	20	Jig kendor
35	27-Apr17	480	30	Angina drop
36	10-Mei-17	480	75	As roller aus
37	15-Mei-17	480	55	Angina drop
38	15-Mei-17	480	55	Jig rusak
39	18-Mei-17	480	15	v-belt kendor
40	24-Mei-17	480	40	Jig rusak
41	30-Mei-17	480	30	Bearing aus
42	2-Jun-17	480	41	Jig rusak
43	7-Jun-17	480	10	Konveyor macet
44	9-Jun-17	480	5	Kompresor mati
45	14-Jun-17	480	17	Jig kendor
46	15-Jun-17	480	12	Mesin las rusak
Total		58.080	1.393	

Data breakdowntime Line C periode Januari-Juni 2017

No	Date	Jam Kerja Mesin (Menit)	Downtime Mesin (Menit)	Keterangan
1	6-Jan-17	480	10	Angin drop
2	20-Jan-17	480	30	Crane rusak
3	20-Feb-17	480	30	Angin drop
4	22-Feb-17	480	30	Listrik Padam
5	1-Mar-17	480	5	Mesin las rusak
6	13-Mar-17	480	20	Kompresor rusak
7	17-Apr-17	480	15	Mesin las rusak
8	4-Mei-17	480	20	Jig rusak
9	17-Mei-17	480	15	Mounting tyre kendor
10	7-Jun-17	480	15	Lock lever macet
Total		58.080	298	

Data breakdowntime Line D periode Januari-Juni 2017

No	Date	Jam Kerja Mesin (Menit)	Downtime Mesin (Menit)	Keterangan
1	2-Feb-17	480	75	Angin drop
2	6-Mar-17	480	20	Crane rusak
3	6-Apr-17	480	15	Jig rusak
4	13-Apr-17	480	5	Angina drop
5	13-Apr-17	480	5	Impact mati
6	17-Apr-17	480	10	Crane rusak
7	12-Mei-17	480	15	Konveyor macet
8	3-Jun-17	480	10	Impact mati
9	8-Jun-17	480	5	Impact mati
10	14-Jun-17	480	20	Crane rusak
Total		58.080	165	